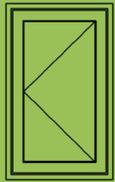




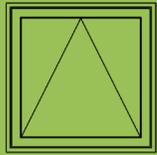
**Series 400 | Aluminum**

The strength and rich colour of aluminum with oversized performance core for maximum thermal protection.

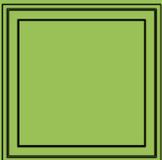
# Series 400 | Aluminum



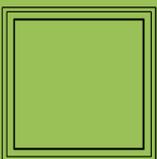
Casement



Awning



High Picture



Low Picture

## Heavy Duty Aluminum Extrusion

- 4 1/2" base chassis; crimped & gasketed corners
- Highest quality AAMA architectural coatings (2603, 2604, 2605 available)
- Oversized thermal break for maximum thermal performance in aluminum

## Superior Thermal Protection

- Premium stainless steel spacer bar; dual + triple options
- Cardinal, Vitro, and Guardian glass for flexibility
- U-Values available down to 1.08 W/m<sup>2</sup> - K
- SHGC range: 0.18 - 0.59

## Interior + Exterior Accessories

- Interior jambs in foam, wood & vinyl
- Exterior brickmoulds and extensions available
- Standard mechanical nail-fin or box frame

## Performance Testing

- CW Performance Class for residential or commercial
- Performance Grade up to CW-PG80
- Energy Star<sup>®</sup> Most Efficient + NFRC Certified

