



## ALUMINUM PORCH ENCLOSURE

Examples of various configurations:



Single Door  
with transom  
(minimum charge 35 sq.ft.)



Single Door  
with transom and side panel  
(minimum charge 45 sq.ft.)



Single Door  
with transom and two side panels  
(minimum charge 53 sq.ft.)



Double Door  
with transom  
(minimum charge 48 sq.ft.)

AVAILABLE IN MODERN 2 1/4" FRAME AND CLASSIC 2" FRAME

\*\*MODERN FRAME ONLY- AVAILABLE WITH RETRACTABLE SCREEN OPTION



\*\*RETRACTABLE  
SCREEN

**Classic Finish**- Traditional look  
extrusion lines



**COLOURS:**

BLACK  
WHITE

**Modern Finish**- Crisp modern  
look with no extrusion lines

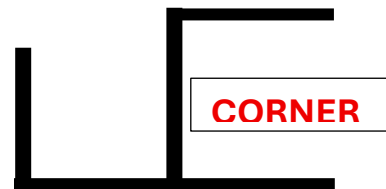
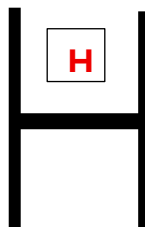
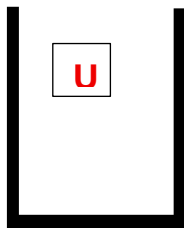


**COLOURS:**

BLACK  
WHITE  
CHOC BROWN  
COMM BROWN  
SANDALWOOD  
CLAY  
GREY  
MILL

DESIGNED TO BE INSTALLED INTO A SQUARE OPENING BETWEEN WALLS OR POSTS

CHANNELS TYPES INCLUDED : "U" "H" "CORNER"



All required channels for your order will be included

Channels are precut longer than required to compensate for openings that are not square and need to be cut on site



## **HOW TO MEASURE**

- ALWAYS MEASURE TIGHT OPENING – DO NOT MAKE DEDUCTIONS AS WE ALLOW FOR ½” PLAY ON WIDTH AND HEIGHT FOR EACH PANEL
- MEASURE ACROSS THE TOP AND THE BOTTOM OF THE WIDTH AND USE THE SMALLER OF THE TWO
- DO THE SAME FOR THE SIDE FOR HEIGHT
- IDEALLY A CHANNEL WILL REQUIRE A FLAT SURFACE TO BE MOUNTED TO – TOP AND SIDES





## HOW TO INSTALL CHANNELS AND PANELS

- Install “u” channels on top and 1 side of existing opening
- Install vertical split “U” channels on the sides (post or wall) with the short side against the wall/post and long side to the exterior (\*FOR WALL OPENINGS WITH STORM DOOR; CHANNELS WILL NOT NEED TO BE SPLIT). These should be level and line up with the exterior edge of the installed top channel.
- Install the floor horizontal split “U” channel using a chalk line to ensure it is straight
- Install the panels into the “U” channels – ensure they are tight together
- Panels will be connected using “H” channels and fit between the top and bottom perimeter “U” channels.
- When last panel is in place, use a rubber mallet to tap each panel and ensure gaps between each panel are the same. Ensure you leave ample space for the storm door
- When all panels are in place use self-tapping screws to fasten the panels through the interior split “U” channel (Ensure screws are installed into the interior side of the panels). Use 2 screws per panel across the top horizontally and 3 vertically in the “U” and “H” channels.
- Apply a good quality caulking/sealant to the interior perimeter of the enclosure against the walls/posts, floor and top.
- On the exterior of the wall section – use a 3/8” drill bit to drill 2 holes per bottom channels as close to the floor as possible to allow for water drainage.

### EXAMPLE OF CHANNEL PLACEMENT

